



Kirby Morgan Dive Systems, Inc.®

1430 Jason Way Santa Maria, California 93455

Phone: 805/928-7772 Fax: 805/928-0342

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Part #525-019 SL-17K, 27 & KM-37/57 O-ring Kit

Part #	Description	Qty	Part #	Description	Qty
210-050	O-Ring	1	510-017	O-Ring	2
210-055	O-Ring	1	510-019	O-Ring	1
310-003	O-Ring	1	510-029	O-Ring	1
510-008	O-Ring	2	510-260	O-Ring	1
510-010	O-Ring	2	510-450	O-Ring	1
510-011	O-Ring	1	510-483	O-Ring	1
510-012	O-Ring	1	510-490	O-Ring	1
510-014	O-Ring	1	520-033	O-Ring	1
510-015	O-Ring	1			

O-rings should be lightly lubricated with food grade silicone Dow Corning 111 or equivalent in accordance with the operations and maintenance manual. Christo-Lube® may also be used. At a minimum, all helmet or BandMask o-rings should be replaced at least once a year in accordance with the A2.1 for the helmet or mask being inspected. During daily and monthly maintenance, disturbed o-rings and valves may be reused providing no damage or deformation is found. O-rings and valves may require replacement more often than yearly if the helmet or mask use is extreme, or if the helmet or mask is used in waters containing oil or chemical contamination. Daily cleaning and inspections as well as performing the monthly inspection A2.2 will identify the need more accurately than simply placing a number of hours between overhaul. Store spare o-rings, valves and soft goods in a cool, dark, dry place. Avoid prolonged exposure to temperatures above 90 degrees Fahrenheit and/or exposure to ultra violet rays. Do not lubricate exhaust valves. Lubricating valves can cause dirt to stick, allowing leakage.

▲ CAUTION

Use only KMDSI original replacement parts. The use of other manufacturer's parts will interfere with the performance characteristics of your life support equipment and may jeopardize your safety. Additionally, any substitutions will void any warranties offered by KMDSI. When ordering spares, always insist on Kirby Morgan Genuine Parts.

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O-Ring Identification



210-050



210-055



310-003



510-008



510-010



510-011



510-012



510-014



510-015



510-017



510-019



510-483



520-033



510-490



510-029

510-260 6.5" x .153"
Face Port O-Ring
no diagram

510-450 9.0" x .278"
Neck Ring
no diagram